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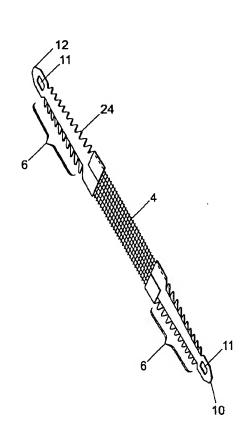
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(54) Title: MEDICAL IMPLANT



(57) Abstract: The present invention relates to a medical implant for example an incontinence tape or sling, a fascial tissue repair sheet, hernia repair sheet, or a prolapse repair sheet which comprises a resilient zone, wherein the resilient zone provides for the resilient extension of the implant in a manner similar to that of soft dynamic body tissue. The implant being limited in its extension in response to physiologically relevant forces such that it does not over extend.

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"Medical Implant" 1 2 The present invention relates to medical implants. 3 In particular, but not exclusively, the invention 4 relates to medical implants for use in treating 5 urinary incontinence, fascia repair, including 6 abdominal wall hernia and pelvic floor prolapse. 7 Urinary incontinence affects a large number of women 9 and, consequently, various approaches have been 10 developed to treat female urinary incontinence. 11 Those skilled in the art will be familiar with 12 approaches ranging from pelvic floor exercises to 13 surgical techniques such as Burch colposuspension 14 and Stamey-type endoscopic procedures in which 15 sutures are placed so as to elevate the bladder 16 neck. 17 18 This invention is particularly directed to the 19 improvement of a known procedure in which a sling is 20 positioned loosely under the urethra. Such tape is 21 commonly known as TVT (tension free vaginal tape) 22 and described, for example, in International Patent 23

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Application Nos. WO 97/13465 and WO 96/06567. It is 1 generally understood that this treatment alleviates 2 urinary incontinence by occluding the mid-urethra 3 (for example at a time of raised abdominal pressure 4 by coughing or the like). 5 6 To provide a sling loosely under the urethra, using 7 the apparatus and method of the prior art, an 8 incision is made in the anterior vaginal wall and a 9 first needle is passed through the incision, past 10 one side of the urethra, behind the pubic bone, 11 through the rectus sheath and out through the lower 12 anterior abdominal wall. A second needle is passed 13 likewise through the incision, past the other side 14 of the urethra, behind the pubic bone, through the 15 rectus sheath and out through the lower abdominal 16 The needles are separated from their 17 wall. respective insertion tools and also from the mesh or 18 tape such that only the tape and its plastics sleeve 19 are left in the body, passing from a first exit 20 point in the lower abdominal wall, through the 21 rectus sheath, behind the pubic bone, under the 22 urethra, back behind the pubic bone, back through 23 the rectus sheath and out through a second exit 24 point in the lower abdominal wall. 25 26 The plastics sleeve is then removed from the tape 27 and the tape adjusted to a suitable tension (such 28 that the tape provides a sling that passes loosely 29 under the urethra, as described above) by 30 manoeuvring the free ends of the tape outside the 31 exit points in the lower abdominal wall whilst the 32

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urethra is held using a rigid catheter inserted 1 therein. The tape is then cut such that it just 2 falls short of protruding from the exit points in 3 the lower abdominal wall. The exit points and the 4 incision in the upper vaginal wall are then closed 5 6 by sutures. 7 Whilst highly effective in treating urinary 8 incontinence, this procedure has a number of 9 problems. For example, in order to provide support 10 to the urethra the tape requires to support the 11 urethra during periods of increased abdominal 12 pressure, but if the tape pulls on the urethra with 13 too much force it can lead to difficulty in 14 urinating, discomfort and tissue damage. 15 damage may occur at the urethra and also where the 16 tape is anchored. 17 18 The suitable location of an implant to support the 19 urethra during periods of increased abdominal 20 pressure, but such that the implant does not pull on 21 the urethra during periods of normal abdominal 22 pressure and cause discomfort, is difficult for 23 surgeons to achieve. Conventional tape implants are 24 generally very stretchy and surgeons are required to 25 position the tape in the body such that in use, 26 during periods of normal abdominal pressure, the 27 implant is in a stretched or extended position. 28 29 In addition, the requirement that the needles exit 30 the lower abdominal wall is disadvantageous due to 31 the trauma to the patient in this area and the pain 32

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of such abdominal wounds. A further disadvantage is 1 that, as the tape is required to extend from the 2 lower abdomen wall under the urethra and back 3 through the lower abdomen wall, the tape must 4 comprise a relatively large foreign body mass 5 (typically around 25 to 28 cm in length) to be 6 retained within the patient. This can lead to 7 related inflammation, infection translocation, 8 erosion, fistula and such like. 9 10 Further details of the apparatus and methods of the 11 prior art are provided in PCT/GB01/04544. 12 13 Most of the pain associated with previous 14 procedures, to introduce a surgical implant as 15 described above, is due to the force required to 16 penetrate the tough structures of the abdominal wall 17 or rectus sheath, both of which are highly 18 innervated. 19 20 Suitable location of a surgical implant such that it 21 provides support to the urethra, without requiring 22 penetration of the lower abdomen or rectus sheath, 23 would reduce the trauma experienced by the patient. 24 As a greater number of major blood vessels are 25 located in the retropubic space towards the rectus 26 sheath than toward the endopelvic fascia, locating 27 the implant without piercing the rectus sheath 28 minimises the damage to these blood vessels. This 29 reduces the amount of bleeding experienced by the 30 31 patient. 32

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The present invention overcomes some of the problems 1 associated with medical implants suitable for use in 2 supporting the urethra and / or tissue repair of the 3 prior art. 4 5 According to a first aspect of the present invention 6 there is provided a medical implant which comprises 7 a mesh, wherein the mesh is a resilient zone which 8 in use provides for the resilient extension of the 9 implant. 10 11 The resilient extension mimics typical physiological 12 elasticity of tissue. 13 14 According to a second aspect of the present 15 invention there is provided a medical implant 16 comprising a resilient zone wherein in response to 17 forces up to 20N the resilient zone provides for the 18 resilient extension of the length of the implant by 19 between 1 to 60%. 20 21 Maximum physiological abdominal pressures are around 22 200 mm of Mercury at periods of increased abdominal 23 pressure such as coughing or sneezing. This 24 translates to a physiological force of 20N on 25 implants used to support the urethra or for hernia 26 27 repair. 28 According to both aspects of the present invention 29 the resilient zone provides for the resilient 30 extension of the length of the implant by between 5 31 32 to 40%.

1	•
2	Tissue typically can be thought of as either having
3	no elasticity, for example a urethra following the
4	formation of adhesions, physiological resilience or
5	elasticity, wherein physiological forces of around
6	3N to 20N promote resilient stretching of the
7	tissue, or hypermobility or fascial failure. In
8	hypermobility or fascial failure the tissue is
9	capable of over extension and thus is not able to
10	provide support.
11	
12	The implant of the present invention is not static
1.3	like many conventional implants for hernia repair.
14	However, the implant of the present invention is not
15	so extensible that it shows 100% extension of its
16	overall length in response to physiological forces.
17	At such forces the implant of the present invention
18	is still able to provide support.
19	
20	In a preferred embodiment the implant is for use in
21	tissue support or repair.
22	
23	Preferably the resilient extension of the implant
24	provides the implant with extension similar to that
25	of dynamic bodily tissues, but does not allow the
26	excessive movement observed following fascial
27	failure, for example bladder or urethral
28	hypermobility in stress incontinence or in prolapse
29	or hernia sac protrusion.
30	

1	Typically the forces applied to tissues during
2	physiological situations such as coughing or
3	sneezing are between 3 to 15 N.
4	
5	Urethral hypermobility leading to stress
6	incontinence is well known and can be defined using
7	a range of techniques as set out by the
8	International Continence Society.
9	
LO	The inclusion of a resilient zone in a medical
L1.	implant such that the implant is capable of
12	resiliently stretching in response to forces applied
13	to it, to a limited extent while in the body of a
 14	patient, allows a patient to suffer less tissue
15	distortion following implantation of such an implant
16	in comparison to conventional implants.
17	
18	It can be appreciated that different tissue types
19	for example, skin, muscle, fascia will have
20	different amounts of extension in relation to a
21	particular force. In addition, the amount of force
22	applied may effect the extension or dynamic bodily
23	movement of a particular tissue type. By tailoring
24	the geometric or micro material design of the
25	resilient zone of the implant, different amounts of
26	resilient extension can be achieved.
27	
28	Preferably the resilient zone of the implant is
29	capable of allowing the resilient extension of at
30	least part of the implant due to the geometric
31	design of the resilient zone.
32	

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Resilience determined by geometric design of the 1 resilient zone depends on the arrangement of the 2 material e.g. its shape, cast, mesh construction 3 etc. 4 5 The geometric design of the resilient zone may be 6 the shape of the resilient zone, for example, but 7 not limited to, a concertinaed shape, a mesh 8 portion, bowshaped strips of material, etc. 9 10 Alternatively, or in addition to a geometric design, 11 the resilient zone of the implant can be capable of 12 allowing resilient extension of at least part of the 13 implant due to the micro material design of the 14 resilient zone. 15 16 Micro material design refers to the weave or 17 construction of the material used to form the 18 resilient zone, the type of material of the 19 resilient zone, etc. 20 21 More preferably the resilient zone of the implant is 22 capable of allowing the resilient extension of the 23 implant due to a combination of its geometric and 24 micro material design. 25 26 In a preferred embodiment the geometric design is a 27 mesh. 28 29 Preferably the mesh comprises strands and includes 30 major spaces and pores, the major spaces existing 31

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between the strands and the pores formed within the 1 2 strands. 3 More preferably the strands of the mesh are formed 4 from at least two filaments. Preferably the strands 5 are spaced apart to form major spaces of 1.8 to 5 6 Preferably the strands have a diameter of less 7 than 600µm. The strands may be arranged to form a 8 warp knit diamond or hexagonal net mesh. 9 10 In an alternative embodiment the geometric design 11 includes multiple strips of material. 12 13 More preferably, in this second embodiment the 14 geometric design includes multiple strips of 15 material arranged into bows, the bows being capable 16 of deforming and providing resilient extension to 17 the implant. 18 19 In such an embodiment, when not under tension the 20 strips of material are bow shaped and are arranged 21 such that they form a series of alternate and side 22 by side convex and concave bowshaped strips arranged 23 in the same plane as the implant. 24 25 On application of an extending force to the 26 bowshaped strips along their length, the implant can 27 show resilient extension. During extension, the 28 bowshaped portions of the resilient zone are pulled 29 into straight strips, the ends of the bowshaped 30 strips being brought together, enabling extension of 31 the implant. The movement of the strips of material 32

10

of the resilient zone of the implant from the 1 resting bowshape into the tensioned straight strips 2 allows the implant to resiliently extend along its 3 length. 4 5 On release of the extending force, the straightened 6 strips of material of the resilient zone return to 7 their previous non-extended bowshape causing the 8 implant to resiliently return to its non-extended 9 length. 10 11 In a further alternative embodiment, the resilient 12 zone of the implant comprises a concertinaed portion 13 such that the medical implant may extend in a 14 direction substantially perpendicular to the folds 15 of the concertinaed portion. 16 17 In a collapsed position the concertinaed portion of 18 the implant is folded up such that the folds of 19 concertinaed portion are brought together such that 20 the implant is folded back upon itself. In an 21 extended position the concertinaed portion is pulled 22 such that the folds of the concertinaed implant are 23 pulled apart from each other such that the material 24 moves toward an unfolded position. 25 26 The extent of resilience of the implant will depend 27 on the particular use of the implant. 28 29 Preferably resilient extension of the resilient 30 portion of the medical implant occurs when an 31

11

1 extension force of 0.1N to 20N is applied to the 2 implant. 3 More preferably resilient extension of the resilient 4 portion of the medical implant occurs when an 5 extension force of 1N to 15N, 1N to 5N or 1 to 3N is 6 7 applied to the implant. 8 Preferably the implant is constructed from any 9 suitable material. More preferably said material is 10 11 biocompatible. 12 Preferably the implant is formed from a synthetic 13 polymer. 14 15 16 Preferably the implant is formed from non-absorbable 17 polymer. 18 Alternatively, the implant is formed from absorbable 19 This enables the implant to be 20 material. incorporated into the body over time. The implant 21 being absorbed over time into the surrounding 22 The characteristics of absorbance of the 23 implant, for example the time it takes for the 24 implant to be absorbed, will depend on the material 25 of construction. The material of construction can 26 be chosen to best suit the application of the 27 medical implant. 28 29 Preferably the resilient zone of the implant is 30 formed of the same material as other portions of the 31 32 implant.

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1. Alternatively the resilient zone of the implant is 2 formed of a different material to other parts of the 3 implant. . 4 5 Medical implants of the invention may include, but 6 are not limited to, incontinence tapes and slings, 7 and meshes, patches and / or implants for use in 8 fascial repair, hernia repair or prolapse repair. 9 Depending on the types and size of the medical 10 implant, the resilient zone may provide different 11 amounts of resilient extension to the implant in one 12 or more defined directions. 13 14 . In a particularly preferred embodiment the implant 15 is for use in urethra support. Use of an implant to 16 support the urethra can be used to treat stress 17 incontinence. 18 19 According to a second embodiment of the present 20 invention, there is provided tape means capable of 21 being fixed such that, in use, the tape means passes 22 under the urethra and, during periods of increased 23 abdominal pressure, the tape supports the urethra, 24 the tape comprising a resilient zone wherein the 25 resilient zone provides resilient extension of at 26 least a portion of the tape. 27 28 Preferably the tape is capable of resilient 29 extension in a similar manner to that of dynamic 30 bodily tissue. 31

13

More preferably the tape is capable of resilient 1 extension in a similar manner to that of dynamic 2 bodily tissue surrounding and supporting the 3 4 urethra. 5 Slings or tapes presently used to support the 6 urethra vary in the extent to which they can be 7 extended along their longitudinal length and do not 8 behave in a similar manner to dynamic body tissue. 9 10 "Tension free Vaginal Tape" is very extensible and 11 can be pulled such that it extends from an 12 unstretched length of around 28 to 30 cm by a 13 further 30 cm in length or more. 14 15 The ability of TVT to be extended to such an extent 16 is disadvantageous. In situ, such a tape must be 17 extended to its maximum length to ensure that the 18 urethra is suitably supported at times of increased 19 abdominal pressure. During placement of the tape in 20 the body the tape is thus pulled relatively tight 21 under the urethra such that the tape has suitable 22 tensile strength to suitably support the urethra at 23 times of increased abdominal pressure. Thus a 24 conventional implant, in use, is not resilient. 25 26 Similarly, in use American Medical Systems SPARC ™ 27 This tape, which includes a tape is not resilient. 28 suture which runs along the length of the tape and 29 prevents the tape extending beyond a defined length, 30 still requires to be pulled relatively tight under 31 the urethra in order that the urethra is suitably 32

14

supported at times of increased abdominal strength. 1 The pulling of the implant tight under the urethra 2 to ensure suitable support means that, in use, this 3 tape is not resilient. Thus when located to provide 4 suitable tensile strength, the implant does not 5 resiliently stretch when supporting the urethra at 6 periods of increased abdominal pressure. 7 8 As discussed above, when located in the body, a 9 medical implant tape is located around the mid point 10 of the urethra such that space exists between the 11 portion of the tape which passes under the urethra 12 when the urethra is in a rest position, during 13 periods of non-increased abdominal pressure. 14 15 During urination, muscles in the wall of the bladder 16 contract, forcing urine out of the bladder and into 17 the urethra and sphincter muscles surrounding the 18 urethra relax. This allows urine to pass out of the 19 body. 20 21 Incontinence occurs if the bladder muscles suddenly 22 contract or muscles surrounding the urethra suddenly 23 relax. 24 25 Pelvic floor muscles support the bladder and, if 26 these muscles weaken, the bladder can move downward. 27 This causes the bladder to move out of the bottom of 28 the pelvis, e.g. in females, where the condition is 29 most common, towards the vagina. This movement 30 prevents the muscles that ordinarily force the 31 urethra shut from squeezing as tightly as they 32

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should. As a result, urine can leak into the urethra 1 during moments of physical stress such as coughing 2 or sneezing. Stress incontinence also occurs if the 3 muscles that do the squeezing become weakened. 4 5 By suitable location of a tape implant to support 6 the urethra at times of increased abdominal 7 pressure, the voiding of urine during moments of 8 physical stress including coughing or sneezing can 9 be minimised. The tape acts to support the urethra 10 by strengthening weakened or damaged muscles, which 11 control urination. The implant may additionally 12 facilitate the repair of damaged tissues. 13 14 It is important that the tape is secured such that 15 it can adequately support the urethra during periods 16 of increased abdominal pressure. Typically, during 17 periods of increased abdominal pressure a force of 18 between 3N to 15N will be exerted on the tape by the 19 20 urethra. 21 The inclusion of a resilient zone in the tape as 22 described above means the tape will be more suitable 23 for use in supporting the urethra than conventional 24 The tape of the present invention is able 25 to provide sufficient tensile strength to the 26 urethra to support the urethra during periods of 27 increased abdominal pressure and thus prevent 28 incontinence, but has sufficient resilience not to 29 cause or apply unacceptable pulling to the urethra 30 at periods of non-increased (resting) abdominal 31 pressures or increased abdominal pressures. 32

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Discomfort and tissue distortion may therefore be 1 minimised. 2 3 Preferably the implant has a maximum tensile 4 strength of around 35N. 5 6 Preferably the tape means extends 13% of its overall 7 length at 5N, and 40% of its overall length at 20N. 8 9 Preferably the tape extends approximately linearly 10 when increasing force is applied to the tape within 11 the range 1 to 35N. 12 13 In contrast TVT typically shows 75% extension of its 14 overall length when a force of 5N is applied and 15 100% of its overall length when a force of 20N is 16 applied. 17 18 The implant of the present invention therefore more 19 closely mimics the elasticity or resilience of the 20 tissues that would normally support the urethra. 21 22 This has the advantage that there is less chance of 23 damage to the urethra by the tape. 24 25 In addition, the inclusion of a resilient zone in 26 the implant means that there is greater tolerance in 27 locating the implant in the body. This provides a 28 further advantage over the conventional implants, 29 with no or limited resilience, which must be located 30 in a fairly precise position, with little or no 31 tolerance. For example, location of an implant, 32

1	wherein the implant has no ability to extend, too
2	far below the urethra will not provide support to
3	the urethra. However, if a conventional implant is
4	positioned such that it pulls too much on the
5	urethra, in a resting position when abdominal
6 .	pressures are not increased, then the tape will
7	cause discomfort at periods of increased abdominal
8	pressure and possibly problems of voiding urine.
9	
10	An implant of the present invention need not be
11	placed so accurately, as, due to the resilient
12	stretching of the implant, there will be tolerance
13	in the exact position in which the implant is
14	required to be located to provide suitable support
15	to the urethra.
16	
17	To date, the tape of the present invention has been
18	used in 12 patients and the 12 patients no longer
19	suffer from stress related incontinence.
20	
21	Preferably the implant tape means comprises at least
22	one suspensory portion and at least one and urethra
23	support portion.
24	
25	In a first preferred embodiment the resilient zone
26	is located in the urethra support portion.
27	Preferably the resilient support portion is a
28	resilient mesh.
29	
30	In a second embodiment the resilient zone is located
31	in a suspensory portion of the tape means.
32	

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1	Preferably the resilient zone provides for the
2	longitudinal length of the tape to be resiliently
3	extended by around 1 to 20 mm during application of
4	physiological forces of between 3N to 20N along the
5	longitudinal length of the tape.
6	
7	More preferably the resilient zone provides for the
8	longitudinal length of the tape to be resiliently
9	extended by 5 to 10 mm during application of
10	physiological forces of between 3N to 20N along the
11	longitudinal length of the tape.
12	
13	Preferably the tape resiliently extends between 5%
14	to 60% of its overall length on application of a
15	force of 5N along the longitudinal length of the
16	tape. More preferably the tape resiliently extends
17	between 10% to 30% of its overall length on
18	application of a force of 5N along the longitudinal
19	length of the tape. In a further preferred
20	embodiment the tape resiliently extends between 10%
21	to 15% of its overall length on application of a
22	force of 5N along the longitudinal length of the
23	tape.
24	
25	Preferably the tape resiliently extends between 5%
26	to 60% of its overall length on application of a
27	force of 20N along the longitudinal length of the
28	tape. More preferably the tape resiliently extends
29	between 10% to 60% of its overall length on
30	application of a force of 20 N along the
31	longitudinal length of the tape. In a further
32	preferred embodiment the tape resiliently extends

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between 10% to 45% of its overall length on 1 application of a force of 20N along the longitudinal 2 3 length of the tape. 4 According to a further embodiment of the present 5 invention there is provided a medical implant for 6 use in hernia repair, fascial repair or vaginal 7 8 prolapse. 9 Preferably the implant is sheet-like in form. 10 11 The implant may be a relatively flat square, circle 12 or any suitable shape of material which includes a 13 resilient portion. 14 15 Preferably the implant is a mesh, textile patch or 16 dressing. 17 18 In this embodiment, preferably the resilient zone 19 provides for the resilient extension of the implant 20 in at least one defined direction such that in said 21 direction the implant is capable of resiliently 22 increasing in length by 1 - 60% of the length of the 23 implant in said direction. 24 25 Preferably the implant resiliently extends between 26 5% to 60% of its length in a defined direction on 27 application of a force of 5N across the implant. 28 More preferably the implant resiliently extends 29 between 10% to 30% of its length in a defined 30 direction on application of a force of 5N across the 31 implant. In a further preferred embodiment the 32

20

implant resiliently extends between 10% to 15% of 1 its length in a defined direction on application of a force of 5N across the implant. 3 4 Preferably the implant resiliently extends between 5 5% to 60% of its length in a defined direction on 6 application of a force of 20N across the implant. 7 More preferably the implant resiliently extends 8 between 10% to 60% of its length in a defined 9 direction on application of a force of 20 N across 10 the implant. In a further preferred embodiment the 11 implant resiliently extends between 10% to 45% of 12 its length in a defined direction on application of 13 a force of 20N across the implant. 14 15 The direction of extension can be defined in the 16 implant by use or placement of geometrical or micro 17 material designs in the implant. A force across the 18 implant may be a force in the plane of the implant 19 or a force normal to the plane of the implant. 20 21 The resilient portion may be located at any suitable 22 position in the implant. 23 24 In a preferred embodiment the resilient zone is 25 located around the perimeter of the material to 26 allow extension in any direction. 27 28 The location of a resilient zone at a particular 29 point in the implant is advantageous as it can limit 30 the resilient extension of the implant to 31 particularly defined directions. Further, 32

1	particular areas of the implant can be designed to
2	provide more support than other areas of the
3	implant.
4	
5	Preferred features for each aspect of the invention
6	are as for each of the other aspects mutatis
7	mutandis.
8	
9	Embodiments of the present invention will now be
10	described, by way of an example only, with reference
11	to the accompanying drawings, in which;
12	
13	Figure 1 shows a medical implant for use in
14	treating urinary incontinence;
15	
16	Figures 2A and 2B show medical implants for use
17	in treating fascia repair;
18	
19	Figure 3 shows an alternative medical implant
20	for use in treating urinary incontinence;
21	
22	Figure 4 shows a graph of the extension of an
23	implant of the present invention with respect
24	to load; and
25	
26	Figure 5 shows a graph of the extension of
27	Tension free Vaginal Tape with respect to load.
28	
29	As shown in figure 1, the medical implant is a flat
30	tape 2 which has a supporting zone 4 interposed
31	between two fixing zones 6, the fixing zones
32	comprising means to achieve multilayer fixation in

22

the retropubic space such that in use the supporting 1 zone 4 is positioned loosely under the urethra. 2 Apertures 11 extend through tape at first 10 and 3 second 12 ends of the tape. These apertures are of 4 suitable dimension to allow an introducing tool, 5 used in the placement of the fixing region of the 6 implant in the retropubic tissues, to be passed 7 through. 8 9 In one embodiment the medical implant is 4 cm in 10 length, 1 cm in width and 200 μm in thickness. 11 supporting zone is approximately 4 cm in length such 12 that in use this zone can pass under the urethra. 13 14 The resilient zone of the tape implant shown in 15 figure 1 is provided in the supporting zone by a 16 mesh portion which, in use, is located under the 17 This mesh portion can resilient extend urethra. 18 following the application of forces in the range 3N 19 to 20N such that urethra is supported. This support 20 is more similar to that as provided by dynamic 21 bodily tissue and thus minimises damage caused to 22 the urethra. 23 24 The tape as shown in figure 1 does not require to be 25 entirely flat and may be curved in one or more 26 directions for example to aid insertion of the tape 27 or to ensure that the fixing means do not interfere 28 with element contained in the retropubic space such 29 as the bladder. 30 31

23

A further advantage is that as the tape shows resilient extension along its length when force is 2 applied to the tape then less force is transmitted 3 along the tape to the regions of the tissue in which 4 the implant is fixed and thus tissue damage at these 5 areas is minimised. 6 7 By comparison of the graphs as shown in figures 4 8 and 5 it is clear that the extension of an implant 9 of the present invention in comparison to Tension 10 free Vaginal Tape (TVT) is different. 11 particular, it is clear the implant of the present 12 invention extends approximately linearly as load is 13 increased whereas TVT shows substantial extension at 14 Testing of TVT has shown that the length low loads. 15 of TVT extends by around 75% at 5N and 100% at 20N. 16 In contrast this embodiment of the present invention 17 extends in the length by 13% when a force of 5N is 18 applied and 40% when a force of 20N is applied. 19 20 With a sample width of 1 cm and length of 7.5 cm 21 comparative studies of TVT and an implant of the 22 present invention determined the modulus of TVT to 23 be 0.05N per % elongation at 10% elongation, 24 0.067N/% at 20% and 0.082N/% at 30%. This means 25 that TVT gets stiffer as it is stretched more. 26 27 The modulus of the implant shown in figure 1 and 28 described herein was found to be 0.14N/% at 10%, 29 0.15N/% at 20% and 0.17n/% at 30%. The implant of 30 the present invention is therefore around twice as 31 stiff as TVT and extension is more linear. 32

24

1 Referring to figure 3, in a further embodiment the 2 medical implant is a substantially flat tape 2 in 3 which a supporting portion or zone 4 is interposed 4 between two fixing portions or zones 6 and two 5 6 resilient portions or zones 8. 7 The fixing zones 6 are discrete zones of fixation 8 extending from the resilient zones 8 to a first 10 9 and second 12 end of the tape. The resilient zones 10 8 are interposed between the supporting zone 4 and 11 one of each of the fixing zones 6. 12 13 The resilient zone as shown in figure 3 is 14 approximately 1 cm in length, but depending on the 15 type of implant and the geometric design of the 16 resilient zone used, the amount of extension of the 17 implant required together with the micro material 18 properties of the implant, the resilient zone can be 19 of different dimensions. 20 21 The properties of the resilient zone in the medical 22 implant, for example the force required to promote 23 extension and the elasticity etc, can be determined 24 by the geometric design of a portion of the implant 25 and / or the micro material design used for a 26 portion of the medical implant. In figures 1 to 3 27 the resilience of the resilient zone is determined 28 by a combination of a geometric and micromaterial 29 design features. 30

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As shown in figure 3, the resilient zone comprises 1 elongate strip portions of material located between 2 the supporting zone and fixing zone of the implant. 3 4 These strip portions, when not under tension, are 5 bowshaped and are arranged such that they form a 6 series of alternate and side by side convex and 7 concave elongate strips of material. The strips of 8 material are conjoined from the supporting zone to 9 the fixing zone. 10 11 On application of an extending force of up to 3N to 12 the tape along its length, the bowshaped portions of 13 the tape are pulled into straight strips, the ends 14 of the bowshaped strips being brought or pulled 15 together, enabling extension of the tape by 2-3 mm. 16 The movement of the strips of tape from the resting 17 bowshape into the tensioned straight strips of tape 18 allows the tape to resiliently extend along its 19 20 length. 21 The maximum length to which the tape can be extended 22 is achieved when the convex and concave portions of 23 the tape are pulled such that these strips are 24 brought into alignment with the longitudinal axis of 25 the implant. 26 27 On release of the extending force these now 28 straightened strips of tape of the resilient zone 29 return to their bowshape causing the tape to 30 resiliently return to its non-extended length. 31 32

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The ability of the tape, in use, to show resilient 1 extension following the application of an extending 2 force means that the tape more accurately mimics the 3 movement of dynamic bodily tissue. 4 5 In order that the bowshape like portions of the tape 6 can be pulled such that they are straightened, the 7 material of the tape must be resilient to an extent. 8 The amount of resilience of the material will affect 9 the resilience of the tape to an extending force. 10 11 The inclusion of the resilient zones within the 12 medical implant shown in figure 1 provides some 13 tolerance in the location of the implant under the 14 urethra, to suitably support the urethra during 15 periods of increased abdominal pressure, without 16 causing damage and / or discomfort. There is less 17 chance of the implant therefore being incorrectly 18 placed in the body. Thus the resilient zone of the 19 implant means that the implant supports the urethra 20 in a more similar manner to that of dynamic bodily 21 The implant therefore facilitates repair of 22 tissues which in use surround the implant and / or 23 the implant provides support or replaces weakened 24 muscles or tissues. 25 26 With reference to figure 2, a second embodiment of 27 the present invention is shown in which the medical 28 implant is for use in fascia repair. 29 30 A difficulty in using a medical implant in the 31 repair of fascia is that the implant must be secured 32

27

around the defect such that tissues cannot protrude 1 through the defect. However, the implant should not 2 pull on the tissues and / or fascia surrounding the 3 defect too much, particularly during times of 4 increased pressure. If at rest or during periods of 5 increased pressure the implant pulls too much on the 6 tissues around the defect, the implant or 7 surrounding tissue may become damaged or torn. 8 9 As shown in figures 2A and 2B, a resilient zone may 10 be provided in a portion of an implant used in the 11 repair of fascia such that the implant may more 12 accurately mimic the properties of the dynamic 13 bodily tissues of the abdominal wall. 14 particular, the inclusion of a resilient zone in the 15 material of the implant for tissue repair provides 16 the implant with dynamic properties in particularly 17 defined directions. The implant is therefore more 18 similar to the tissues of the abdominal wall. As 19 the implants described by the present Application 20 have a degree of resilience or elasticity, then use 21 of such implants to patch an opening in the 22 abdominal wall has the advantage that the patient is 23 less likely to suffer trauma and there is less 24 chance of damage to the surrounding tissues at 25 periods of increased abdominal pressure. 26 27 As shown in figure 2A, the resilient zone 20 may be 28 provided around the perimeter 22 of the implant 18 29 allowing a degree of resilient extension of the 30 implant in any direction. 31 32

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The degree of resilient movement of the implant is 1 2 determined by the size, geometric design or micro-3 material design of the resilient zone. implant can be adapted such that it accurately 4 mimics the dynamic properties of the tissue which it 5 6 is being used to facilitate the repair of, or 7 provide support to. 8 Alternatively, as shown in figure 2B, particular 9 10 portions of the implant 30 may include a resilient 11 zone 32 therefore limiting the resilient extension 12 of the implant 30 to particularly defined directions and areas of the material of the implant. 13 14 15 This may be of particular benefit if it is only 16 appropriate for elasticity or resilience of the 17 implant to be present in a defined direction or 18 location. 19 It can be appreciated that the degree of resilient 20 movement of the implant can be adjusted by altering 21 the size, geometric design or micro material design, 22 including materials and material construction of the 23 implant in the resilient zone, such that the implant 24 more accurately mimics the dynamic properties of the 25 tissue in which it has been used to repair or which 26 it is providing support. 27 28 As a further example, an implant comprising a 29 resilient zone may be used in prolapse repair or 30 pelvic floor repair. In this case the resilient 31

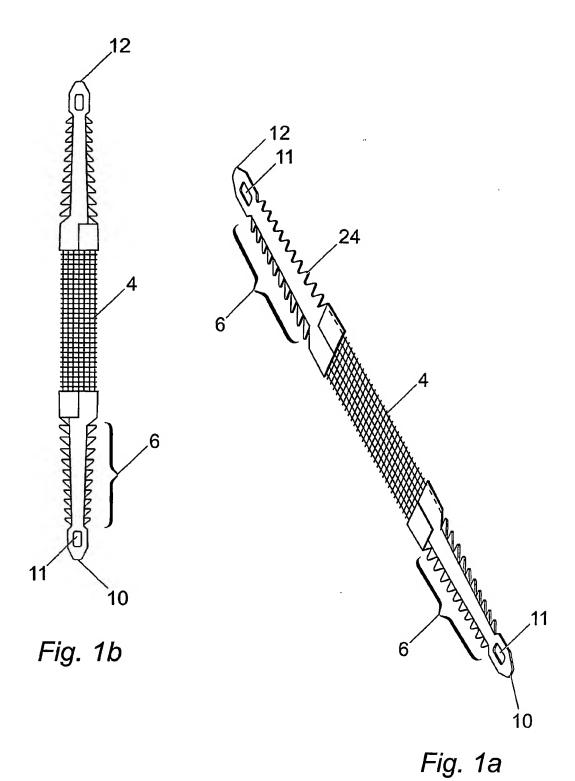
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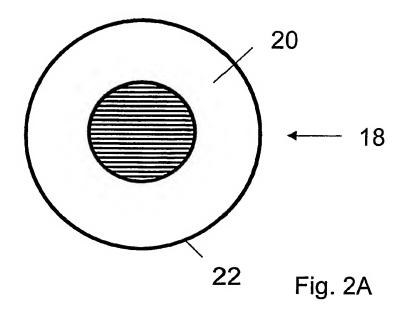
1 movement of the implant would be similar to those 2 dynamic tissues of the pelvic or vaginal area. 3 A variety of geometrical constructions may be used 4 5 to provide a resilient zone within a particular 6 medical implant. For example, a concertinaed 7 arrangement may be included in which the folded 8 material of the implant provides for the resilient 9 displacement or elasticity of the implant in a 10 direction substantially perpendicular to the folds 11 of the concertina. 12 13 Alternatively there may be provided a particular micro material design dependent on the material used 14 15 to construct the implant. For example, if the 16 implant is formed from a mesh material such as 17 prolene of polyester then a particular weave or knit 18 may be utilised to allow extension of the material 19 in particularly defined directions. 20

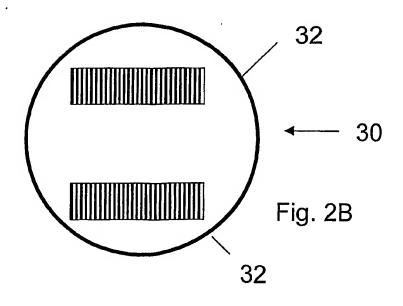
1	Cla	<u>ims</u>
2		
3	1.	A medical implant which comprises a mesh wherein
4		the mesh is a resilient zone which in use
5		provides for the resilient extension of the
6		implant.
7		
8	2.	A medical implant comprising a resilient zone
9		wherein in response to forces of up to 20N the
10		resilient zone provides for the resilient
11		extension of the length of the implant between 1
12		to 60%.
13		
14	3.	A medical implant as claimed in claim 1 or 2
15		comprising a resilient zone wherein in response
16		to forces of up to 20N the resilient zone
17		provides for the resilient extension of the
18		length of the implant between 5 to 40%.
19		
20	4.	A medical implant as claimed in any preceding
21		claim wherein the resilient zone provides
22		resilient extension to the implant in one defined
23		direction.
24		
25	5.	A medical implant as claimed in any preceding
26		claim wherein the resilient zone provides
27		resilient extension to the implant in a plurality
28		of defined directions.
29		

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31 A medical implant as claimed in any preceding 1 claim wherein the resilient zone of the implant 2 is capable of allowing the resilient extension of 3 at least a portion of the implant due to its 4 geometric design. 5 6 A medical implant as claimed in any preceding 7 claim comprising tape means including at least 8 one suspensory portion and at least one support 9 portion wherein the resilient zone is located in 10 the support portion of the tape. 11 12 8. Use of an implant as claimed in any preceding 13 claim as a curative response to failure of fascia 14 or soft tissue failure such as supporting the 15 urethra, treating urinary incontinence, 16 uterovaginal prolapse, inguinal, incisional or 17 other abdominal wall hernia. 18 19







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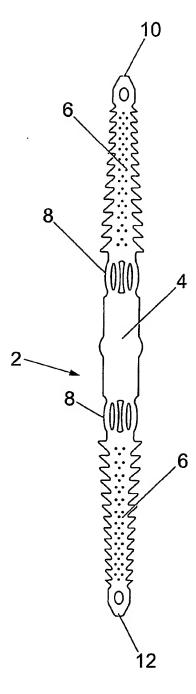


Fig. 3

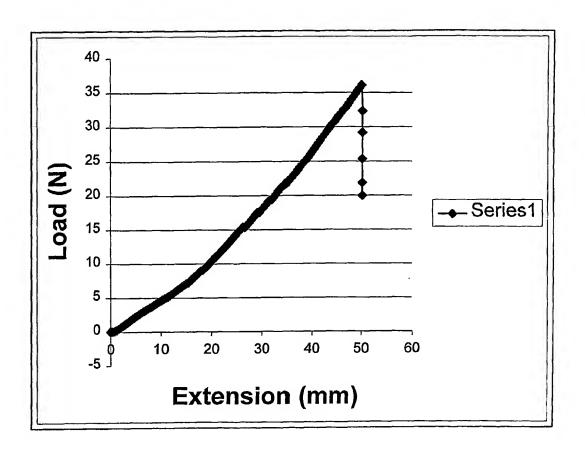


Fig. 4

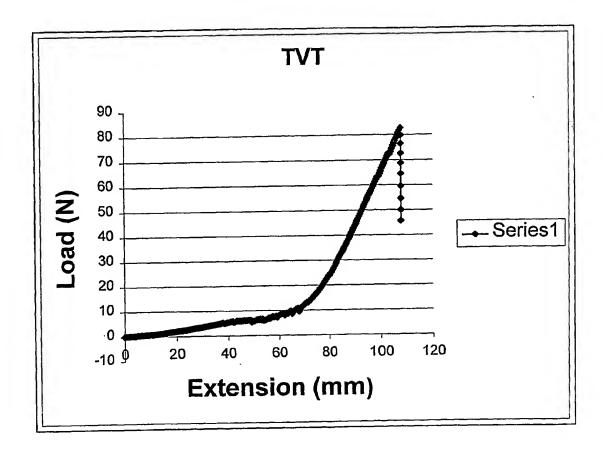


Fig. 5

INTERNATIONAL SEARCH REPORT

Int. onal Application No PCT/GR 03/02888

			PCT/GB 03/02888
A. CLASSIF	ICATION OF SUBJECT MATTER A61F2/00		
	International Patent Classification (IPC) or to both national classification	ation and IPC	
B. FIELDS S	SEARCHED cumentation searched (classification system followed by classification	on symbols)	
IPC 7		,,	
Documentali	on searched other than minimum documentation to the extent that s	uch documents are includ	ded in the fields searched
Electronic d	da base consulted during the International search (name of data base	se and, where practical,	search terms used)
EPO-Int			
C. DOCUME	NTS CONSIDERED TO BE RELEVANT		D. L. L. Lie dele Me
Category •	Citation of document, with indication, where appropriate, of the rel	evant passages	Relevant to claim No.
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X Fur	ther documents are listed in the continuation of box C.	X Patent family	members are listed in annex.
"A' docum consi "E' carlier filing "L' docum which citate "O' docum other	alegories of cited documents: tent defining the general state of the art which is not dered to be of particular relevance document but published on or after the international date tent which may throw doubts on priority claim(s) or is cited to establish the publication date of another on or other special reason (as specified) tent referring to an oral disclosure, use, exhibition or means entity published prior to the international filing date but than the priority date claimed	or priority date an cited to understan invention "X" document of partic cannot be considion invention of partic cannot be considion document is comments, such comin the art.	Dished after the international filing date d not in conflict with the application but d the principle or theory underlying the utar relevance; the claimed invention ared novel or cannot be considered to ve step when the document is taken alone utar relevance; the claimed invention ared to involve an inventive step when the bined with one or more other such docubination being obvious to a person skilled
	actual completion of the international search	Date of mailing of	the international search report
	26 September 2003	02/10/2	2003
Name and	mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo ni, Fax: (+31-70) 340-3016	Authorized officer	

INTERNATIONAL SEARCH REPORT

Inte anal Application No PCT/GB 03/02888

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PCT/GB 03/02888

INTERNATIONAL SEARCH REPORT

	to the late of the state of the
Box I	Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This Inte	emational Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1. χ	Claims Nos.: 8 because they relate to subject matter not required to be searched by this Authority, namely: Rule 39.1(iv) PCT - Method for treatment of the human or animal body by
	surgery
2. X	Claims Nos.: 2,3 because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically: See FURTHER INFORMATION sheet PCT/ISA/210
з. ГП	Claims Nos.:
	because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II	Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
This Int	ernational Searching Authority found multiple inventions in this international application, as follows:
1.	As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2.	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
i	
3.	As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. [No required additional search fees were timely paid by the applicant. Consequently, this international Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remai	rk on Protest The additional search fees were accompanied by the applicant's protest.
	No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box I.2

Claims Nos.: 2,3

Present claims 2, 3 relate to a product defined by reference to the following parameter(s): P1: Forces up to 20N

P2: Extension of the length of the implant between 1 to 60% The use of these parameters in the present context is considered to lead to a lack of clarity within the meaning of Article 6 PCT. It is impossible to compare the parameters the applicant has chosen to employ with what is set out in the prior art. The lack of clarity is such as to render a meaningful complete search impossible.

The applicant's attention is drawn to the fact that claims, or parts of claims, relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure.

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